



Features/Applications

GREMARK® PG61 is a flat printable, flame retardant, polyolefin heat shrink tubing. GREMARK® PG61 offers an excellent solution for cable identification and meets the highest requirements in railway, military and industrial sectors. GREMARK® PG61 is suitable for electrical cable insulation and for identifying cables and wires. It is widely used in the railway, automotive, industrial and military sector.

Various

Standard colours: White, yellow.
Other colours available on request.

Specifications

SNCF NF F00-608 & EN 45545-2 approved.
Meets MIL-I-23053/5 Class 1&3.

Preferred printer / ribbon combination

- To be used with the GREMTEK printing system
- Thermal transfer printer type SQUIX 4 (one side) or XD4 (double side)
- Thermal transfer ribbon type GR-TT6100

Dimensions



Reference	As supplied (mm)	After recovery (mm)		Standard Length (m/spool)
	Inside Diameter Min. (D)	Inside Diameter Max. (d)	Wall Thickness Min. (t)	
<i>GREMARK® PG61</i>				
001,2	1,2	0,6	0,33	75
001,6	1,6	0,7	0,36	75
002,4	2,4	1,2	0,43	75
003,2	3,2	1,6	0,43	75
004,8	4,8	2,4	0,43	75
006,4	6,4	3,2	0,56	50
009,5	9,5	4,8	0,56	50
012,7	12,7	6,4	0,56	50
019,1	19,1	9,5	0,69	50
025,4	25,4	12,7	0,76	50

•Spools as standard, cut & marked pieces available on request

Property

Property	Values	Test Methods
Physical		
Working temperature	-55°C to +135°C	-
Longitudinal change	±5%	-
Tensile strength	≥ 10,4 MPa	
Elongation at break	Unaged ≥ 200%	UL 224
Tensile strength	Aged (168h @ 175°C) ≥ 7,8 MPa	UL 224
Elongation at break	≥ 100%	
Heat shock	4h @ 250°C No crack	UL 224
Low temperature flexibility	4h @ -55°C No crack	UL 224
Flammability, Smoke & Toxicity	Procedure B/C Pass R24	UL 224 EN 45545-2
Electrical		
Dielectric strength	≥ 20 kV/mm	ASTM D 2671
Volume resistivity	≥ 10 ¹⁴ Ω.cm	ASTM D 876
Chemical		
Copper corrosion	168h @ 175°C No corrosion	UL 224

Recommended storage conditions: Keep in cool, dry, ventilated storage (maximum temperature of 50°C) and in closed containers.

